

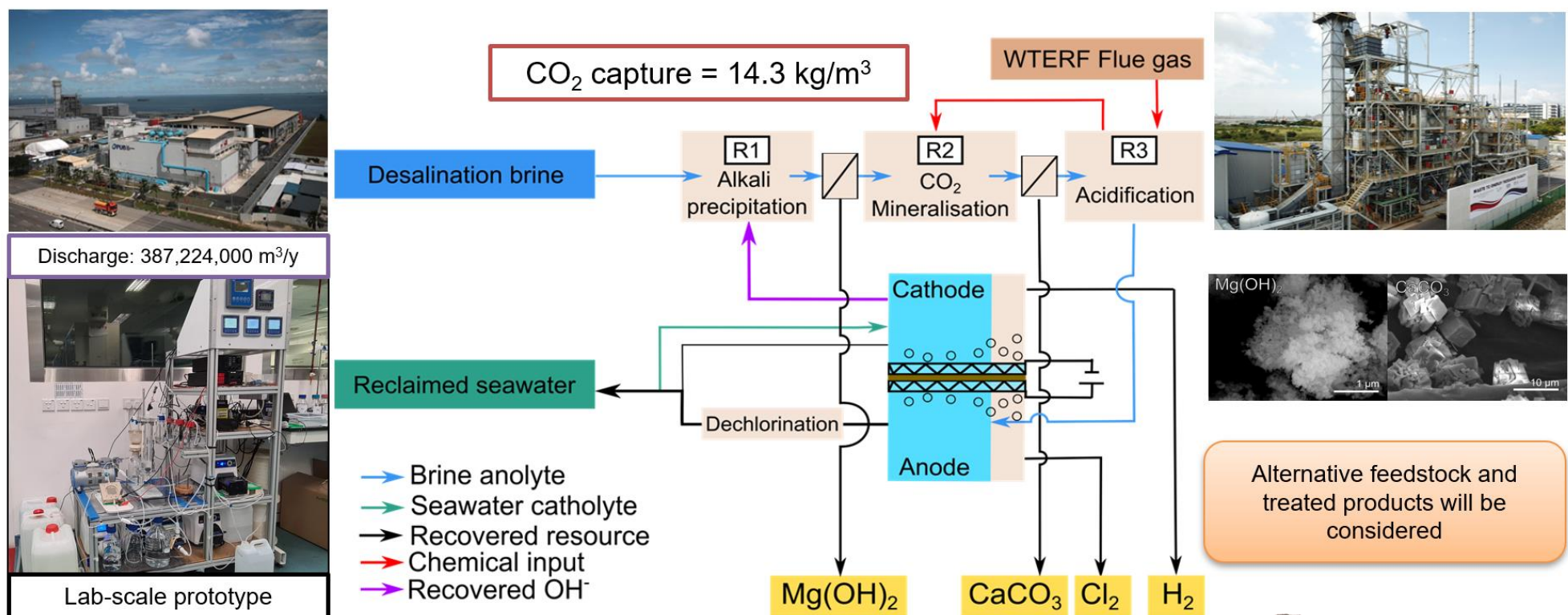
## CO<sub>2</sub> CAPTURE: CO<sub>2</sub> MINERALIZATION AND CARBONATES PRODUCTION WITH THE STREAMS OF CA AND MG CONTAINING INDUSTRIAL BY-PRODUCTS

### Abstract:

The releasing of CO<sub>2</sub> into the atmosphere is one of the major causes of global warming. Although the natural carbon cycle in the ocean is insufficient at capturing the current global CO<sub>2</sub> emission rate, it is possible to artificially enhance the ecological process through CO<sub>2</sub> mineralization. CO<sub>2</sub> mineralization is a carbon capture and storage technique which traps CO<sub>2</sub> in the form of carbonate. Mineral carbonates are thermally stable, trapping CO<sub>2</sub> for at least 10,000 years. In particular, Group II cations from desalination brine (387,224,000 m<sup>3</sup>/a discharge in Singapore) or industrial waste brine can be used to immobilize carbon as solid carbonates.

The realizability of CO<sub>2</sub> mineralization technology therefore lies in the alkali source, with one source of alkali sourced from electrochemical processes. Hence, NTU proposes using industrial waste brines to trap CO<sub>2</sub> from industrial waste gases (estimated at 14.3 kg CO<sub>2</sub>/m<sup>3</sup>). This project uses the established chlor-alkali process to generate carbonate solutions from industrial CO<sub>2</sub> gas stream and use these minerals in construction materials like concrete. Other valuable products produced generated include magnesium hydroxide, hydrogen, and chlorine, providing additional value for the CO<sub>2</sub> mineralization process. The resulting brine is electrochemically desalinated, providing a safer discharge for the environment.

The optimized system will be built into an integrated prototype system for both lab scale and demonstration scale at the waste to energy plant, paving the pathway to develop large-scale CO<sub>2</sub> mineralization facilities.



PI: Assoc Prof Grzegorz Lisak (NEWRI)